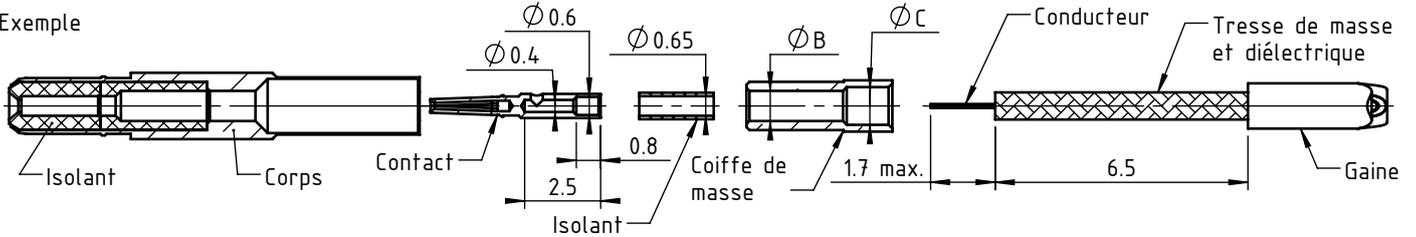
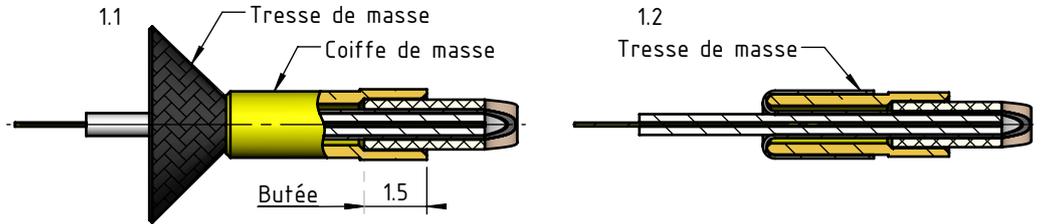


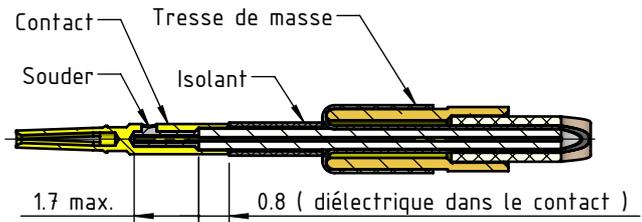
Exemple



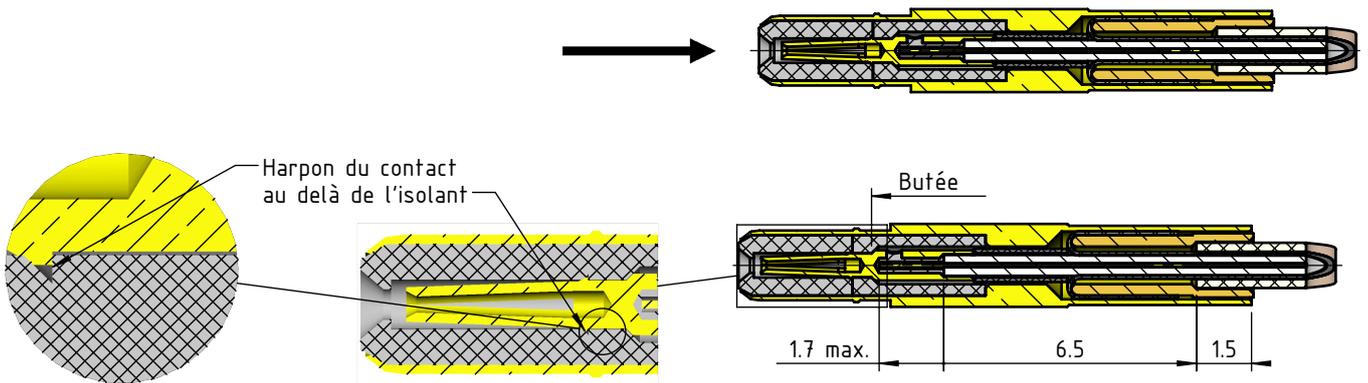
- 1/ 1.1 - Enfiler la coiffe de masse en butée sur le cable.
1.2- Rabattre la tresse de masse sur sa coiffe.



- 2/ - Enfiler l'isolant.
- Souder le contact central sur le conducteur.

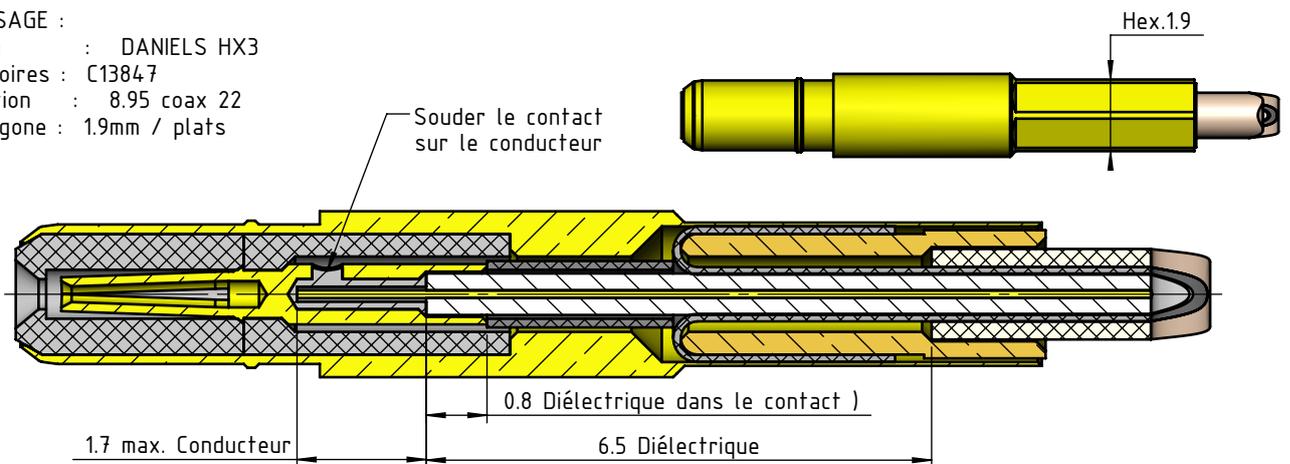


- 3/ - Enfiler l'ensemble dans le corps.
- Veiller à ce que le harpon du contact central soit bien passé au delà de l'isolant.
- Insérer le contact intérieur jusqu'à le clipser dans l'isolant



4/ SERTISSAGE :

- Pince : DANIELS HX3
- Machoires : C13847
- Position : 8.95 coax 22
- Hexagone : 1.9mm / plats



173, rue des fougères
Z.I. Les Bracots
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Tel. : +33 (0)4.50.36.13.85
Fax : +33 (0)4.50.36.11.33
Web : www.nicomatic.com

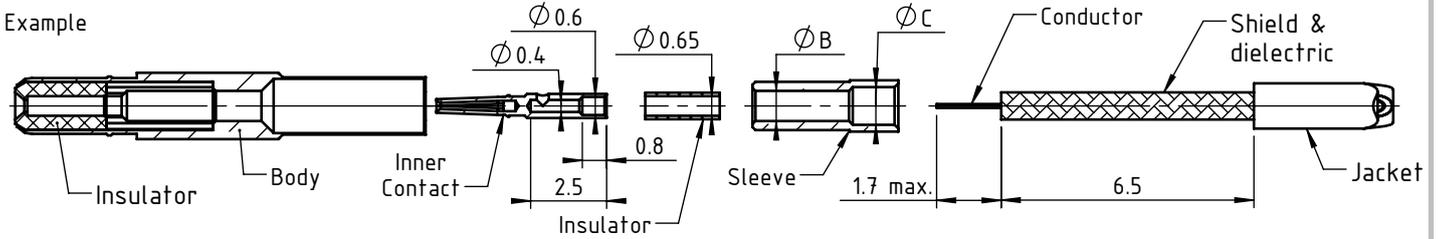


Echelle/Scale
4:1

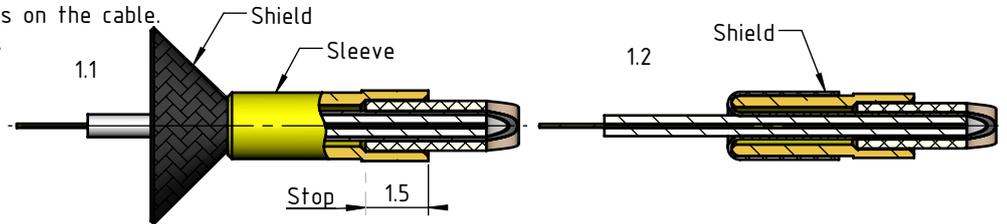
e	08/02/18	OM 18 013	A.A.		A.V.
d	25/04/13	OM 11 052	C.B.		A.V.
c	05/05/11	OM 11 052	N.P.		H.T.
Ind.	Date	Modification	Drawn	Checked	Approved

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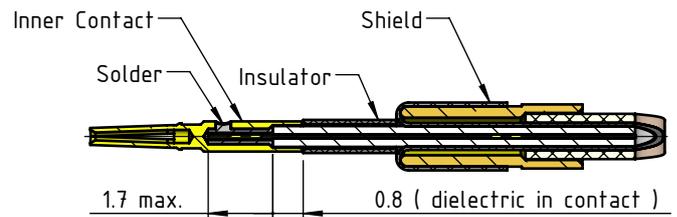
Example



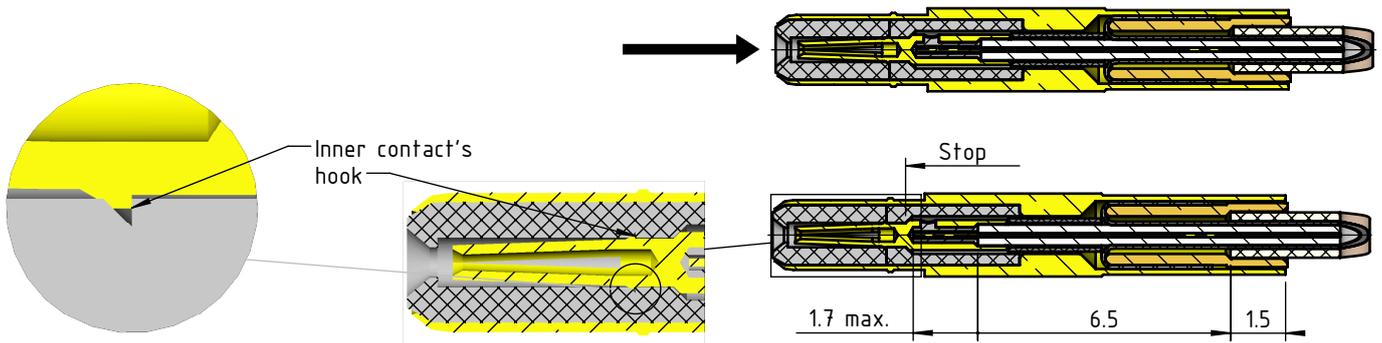
- 1/ 1.1 - Thread the sleeve until it stops on the cable.
 1.2 - Place the shield on the sleeve.



- 2/ - Thread the insulator.
 - Solder the inner contact on the conductor.

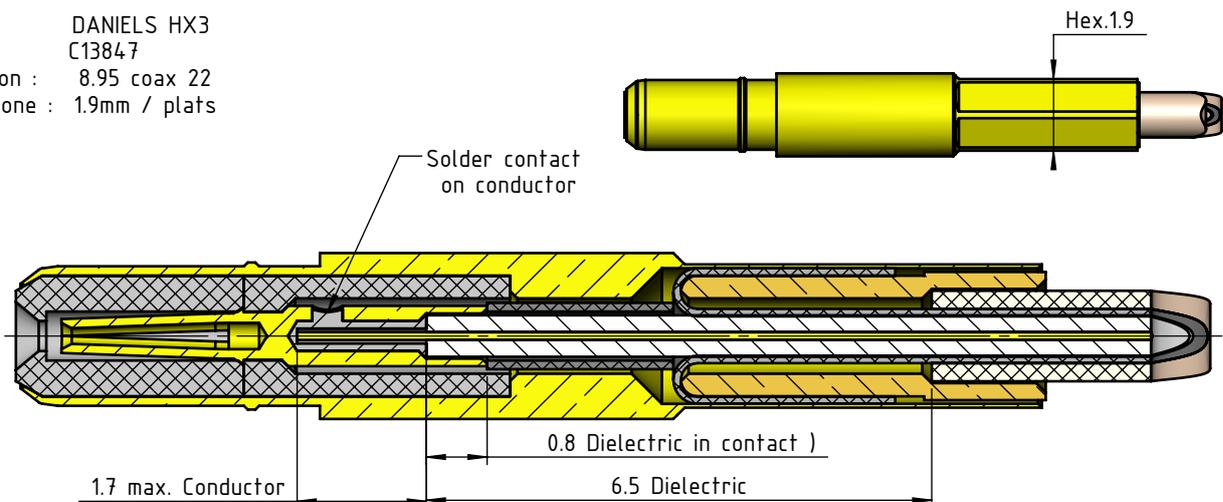


- 3/ - Thread to the body.
 - Ensure that the inner contact's hook goes completely through the body's insulator.
 - Insert the inner contact until it snaps onto the insulator.



4/ CRIMP :

- Tool : DANIELS HX3
- Die : C13847
- Position : 8.95 coax 22
- Hexagone : 1.9mm / plats



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Echelle/Scale
4:1

e	08/02/18	OM 18 013	A.A.		A.V.
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Ind.	Date	Modification	Drawn	Checked	Approved

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